

REMOVAL

NOTICE:

Remove the steering wheel assembly before the steering gear removal, because there is possibility of breaking of the spiral cable.

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

Wait for 90 seconds after disconnecting the cable to prevent the airbag working.

2. PLACE FRONT WHEELS FACING STRAIGHT AHEAD

3. REMOVE STEERING WHEEL PAD

(See page [SR-18](#), [SR-33](#))

4. REMOVE STEERING WHEEL

(See page [SR-18](#), [SR-33](#))

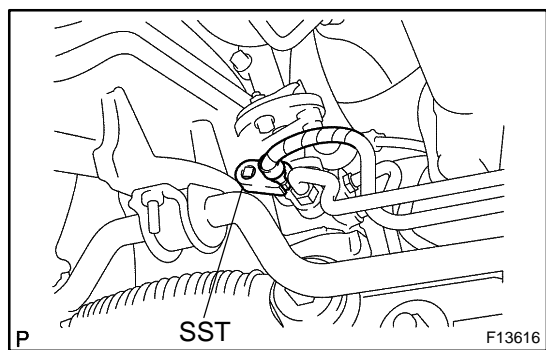
5. DISCONNECT RH AND LH TIE ROD ENDS

(See page [SA-84](#))

6. DISCONNECT NO. 2 INTERMEDIATE SHAFT ASSEMBLY (See page [SR-18](#), [SR-33](#))

7. DISCONNECT CLAMP PLATE

Remove the bolt and disconnect the clamp plate.



8. DISCONNECT PRESSURE FEED AND RETURN TUBES

Using SST, disconnect the tube.

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9. REMOVE PS GEAR ASSEMBLY

- (a) Remove the bolt, nut and stud bolt from the bracket.
- (b) Remove the 2 set bolts, nut, washer and PS gear assembly.

10. REMOVE BRACKET AND GROMMET